



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18520-9A
Job Sheet 181500



Part No: RBT18520-9A

Job Qty: 2 ea

Part Name: Extension Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/29/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18520-9A REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/7/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	2 pcs		8/7/18	0.08	0.13	Small Fab-9		MLL DAS
110	QC	2 pcs		8/7/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		8/7/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-SA	2 Ea		8/7/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble
Descriptions: 130 - Identify and Stock

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91375A673	Socket Head Set Screw 7/16-14 X 1.5	2 Ea (1 ea)	100-Small Fab	504412.2
RBT18520-9	Extension	2 Ea (1 ea)	100-Small Fab	5054832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	91375A673	2	12	0
	RBT18520-9	2	6	0

Part Specifications

Specifications could not be found.

Plex 7/31/18 1:40 PM dart.logan.david



Container No: S104228



Part: RBT18520-9A

Job No: 181500

Serial No/Batch: S104228

Revision: 11

Inspector:

Exp Date:

Instructions:

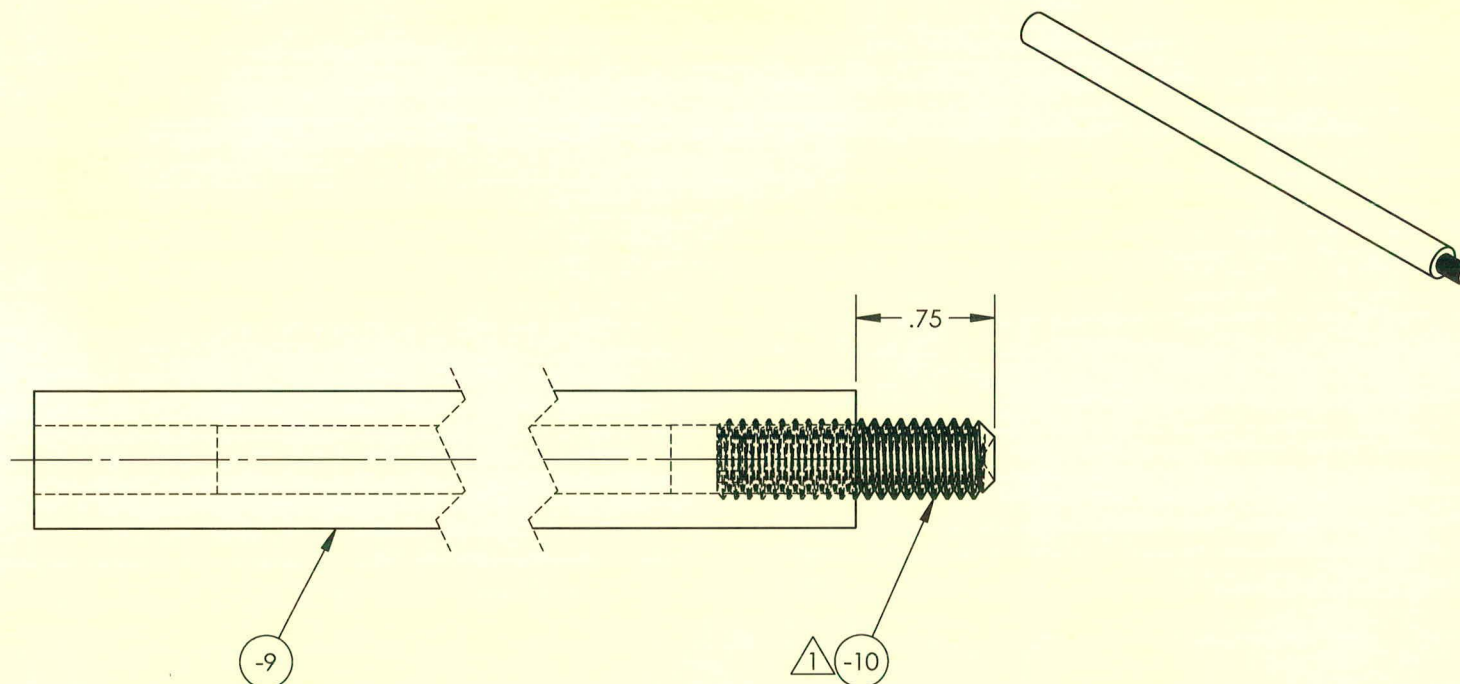
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/22/18

END
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		CH'D P/N -10 SETSCREW DEPTH TO .75 PER G.E.	9/28/2009	RJC	-
10	16-0096	-9A ADDED TO BOM.	8/4/2016	DPD	JAG
11	17-0069	-9A CH'D LOCTITE NUMBER WAS 609 IS 262.	3/22/2017	DPD	JAG



NOTE:

1 INSTALL -10 SOCKET HEAD SET SCREW USING 262 LOCTITE OR EQUIVALENT, ALLEN HEAD IN.



TITLE ROTOR DAMPER TEST DEVICE

DWG NO. RBT18520-9A REV 11

MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .010	FRACTIONS ± 1/8
SPEC		.XX ± .03	ANGLES ± 1°
DRAWN BY: COLE		.X ± .1	SURFACES = 125/
CHECKED: MACKOVJAK		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:1		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 8/17/2000		USED ON MODEL	
SHEET 10 OF 17			

-9A
EXTENSION ASSEMBLY

